

## Classic MECO Technology

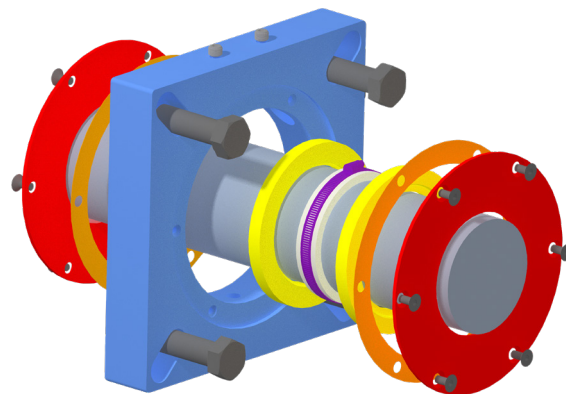
The MECO HC seal is a modular mechanical shaft seal, designed to fit process equipment following Conveyor Equipment Manufacturers Association (C.E.M.A.) standards, with many customizable material options to meet your application's requirements. The HC seal's air-free design makes it a great choice for applications where compressed air is unavailable or otherwise inconvenient. Adjustments can be quickly and easily performed without disassembling the seal assembly. Unlike standard stuffing box seals, the HC seal is non-abrasive to the machine's shaft and can accommodate up to 1/4" of shaft runout.

## How It Works

The HC model's dynamic seal is formed between rotating, polymer seal faces (rotors) and stationary, stainless-steel seal faces (stators). Inside the seal's solid, square housing, the polymer rotors are frictionally locked into rotation with the machine's shaft by an elastomer drive ring. The HC seal's stainless steel adjusting clamp squeezes the elastomer ring against the shaft, causing it to lengthen axially against the rotating seal faces to provide effective seal face loading.

## Applications

MECO's HC seal is effective where compressed gas cannot be used. It can be an especially effective solution to sealing smaller shafted equipment experiencing shaft run out. The HC seal can be used on horizontal, inclined, and vertical shafts. Several common machines and process material applications are listed to the right.



## HC Seal Features:

- ✓ Air-Free
- ✓ Economical
- ✓ Adjustable w/o Disassembly
- ✓ Shaft Runout Capability

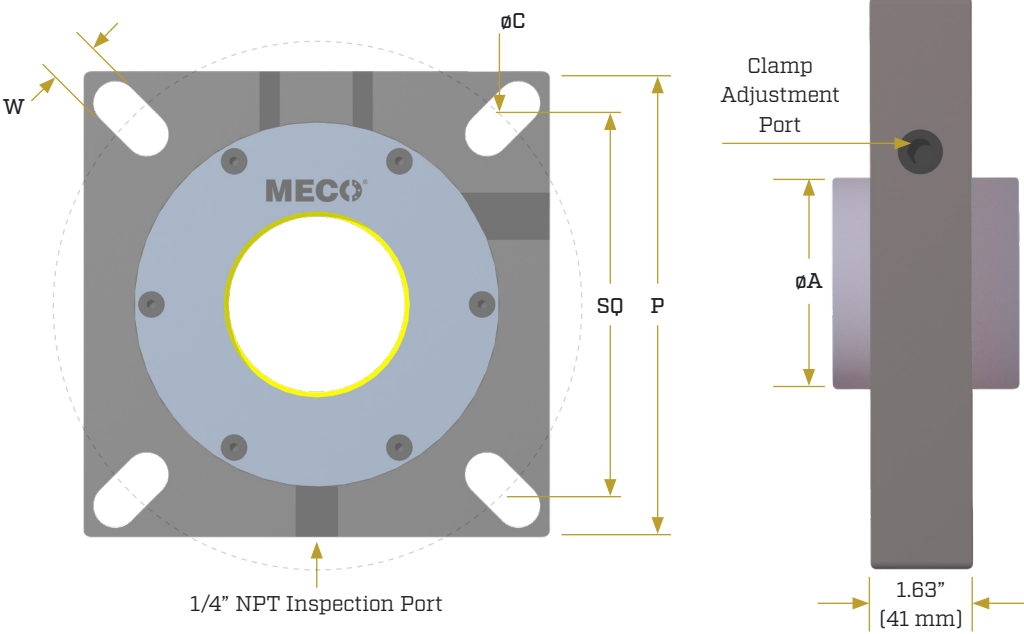
### HC Seal Machine Applications

- Screw Conveyors
- Small Blenders
- Bucket Elevators
- Hoppers
- Flange Bearing Applications

### HC Seal Process Material Applications

- Powders
- Dry Abrasive Processes
- Dry Conveying
- Dry Chemical Processes

# HC Seal Sizing Chart

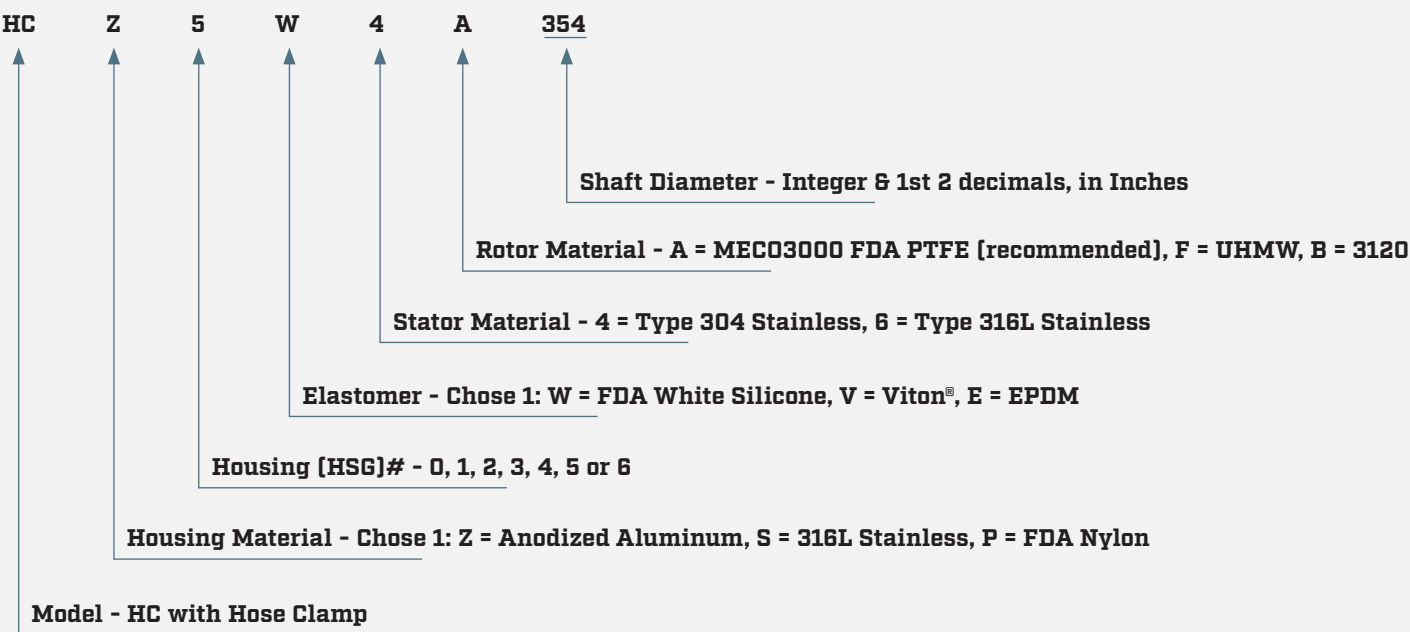


Stocked Housing #	
Each MECO HC Seal housing can accommodate optional shafts up to these limits:	
HSG #	Max. Shaft ø
1	1.77"/45mm
2	2.24"/57mm
3	2.63"/67mm
4	3.62"/92mm
5	4.07"/103mm
6	5.07"/129mm

CEMA Standard Sizes (Inches)								
CEMA Part #	øA Shaft	P	HSG #	SQ Min	SQ Max	W	øC Min	øC Max
HCZ1W4A150	1.50	5.38	1	4.00	4.38	5/8	5.65	6.19
HCZ2W4A200	2.00	6.50	2	4.38	5.38	3/4	6.19	7.60
HCZ3W4A244	2.44	7.38	3	5.13	6.25	3/4	7.25	8.84
HCZ4W4A300	3.00	7.75	4	5.75	6.50	7/8	8.12	9.19
HCZ5W4A344	3.44	9.25	5	6.75	8.00	7/8	9.55	11.31
HCZ6W4A444	4.44	10.88	6	7.75	8.75	7/8	10.96	12.38

METRIC Standard Sizes (Millimeters)								
Metric Part #	øA Shaft	P	HSG #	SQ Min	SQ Max	W	øC Min	øC Max
HCZ1W4A157/177	40/45	137	1	102	111	16	144	157
HCZ2W4A197/217	50/55	165	2	111	137	19	157	193
HCZ3W4A236/256	60/56	187	3	130	159	19	184	225
HCZ4W4A276	70	197	4	146	165	22	206	233
HCZ4W4A295	75	197	4	146	165	22	206	233
HCZ4W4A315	80	197	4	146	165	22	206	233
HCZ5W4A335	85	235	5	171	203	22	243	287
HCZ5W4A354	90	235	5	171	203	22	243	287
HCZ6W4A394	100	276	6	197	222	24	278	314
HCZ6W4A433	110	276	6	197	222	24	278	314

# Part Number Decoder



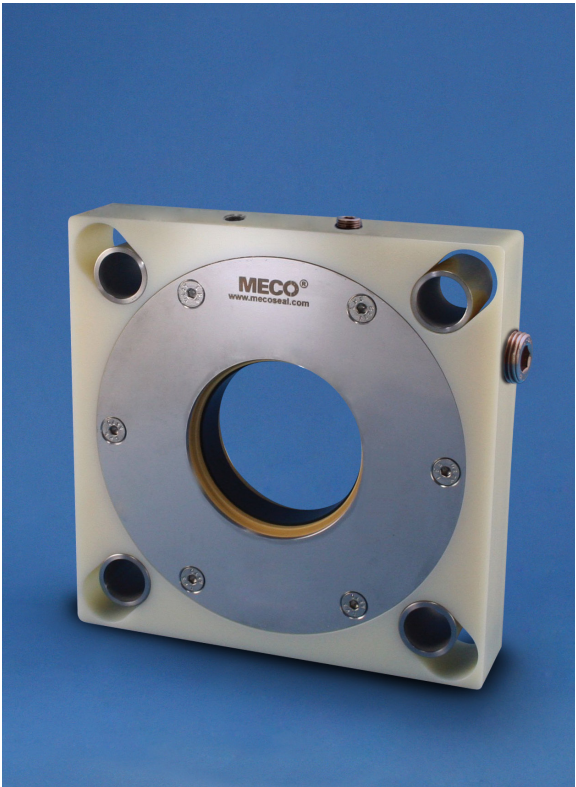
## Material Options

The HC seal is available in a variety of materials. The standard materials are listed below, but alternate materials may be available upon request. Contact MECO with your specific application requirements for a custom solution.

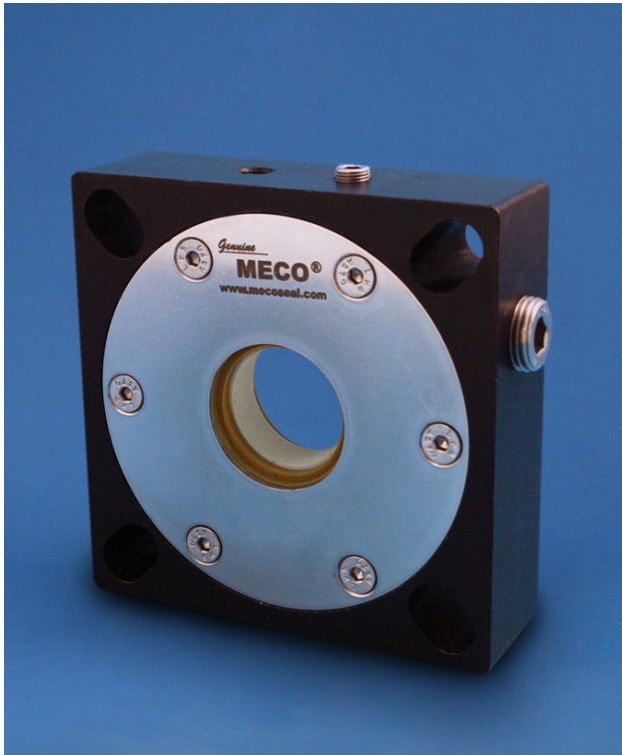
<b>Stator Materials</b>	304L Stainless-Steel 316L Stainless-Steel
<b>Housing Materials</b>	Anodized 6061 Aluminum 316 Stainless Steel FDA Nylon
<b>Elastomer Materials</b>	Viton® Silicone EPDM
<b>Rotor Materials</b>	MECO 3000 * MECO 3120 * UHMW MECO 3400 **

\* FDA Approved Polymers

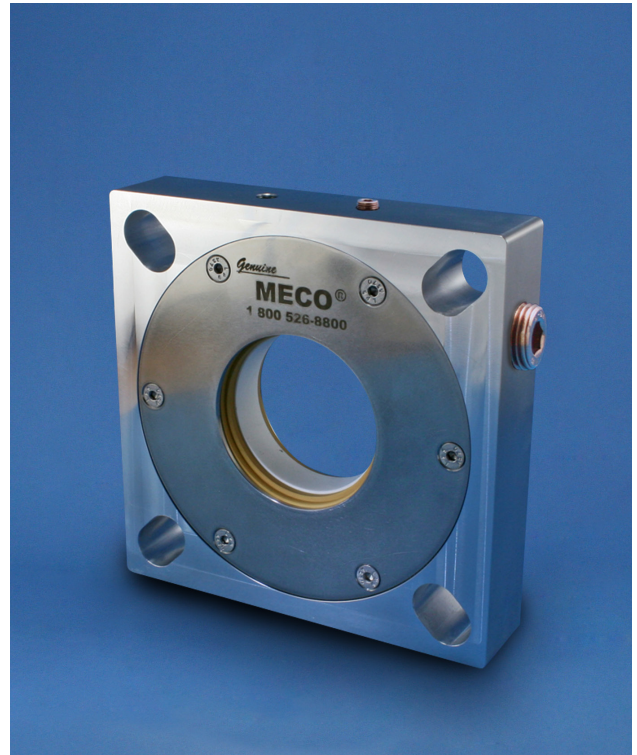
\*\* EC10/2011 Approved Polymers



**HCP - FDA Nylon**



**HCZ - Anodized Aluminum**



**HCS - 316 Stainless Steel**

## Maintenance

Natural wear of the rotating seal faces resulting in decreased seal face pressure can be accounted for by tightening the HC seal's adjusting clamp. The adjusting clamp is easily accessible through an adjustment port in the square seal housing. MECO offers fully split repair kits to replace soft wear components like the polymer rotors and elastomer drive ring. Unsplit repair kits are available to replace all wear components including the stainless-steel stators.

## Operating Parameters

MECO specializes in custom engineered seals designed for the particulars of each specific application. The mechanical capabilities of the HC seal are dependent on the materials and processes involved in the application. MECO has a range of other seal models that may be more applicable if the HC seal isn't a good fit for your application.



To learn more and to find out if the **HC Seal** is the right seal for you, please give us a call, or submit an online application today!

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